

Amendments to the Specification:

On page 25 of the specification, amend paragraph [0146] to read as follows:

--As shown in figure 6, three separate sheets of material 33 are created, supplied by the three flows of material 320, corresponding to the three channels 12, the sheets being joined together by three weld lines 36 and forming the tube skirt at the end of the injection operation.--

On page 26 of the specification, please amend paragraph [0153] to read as follows:

--Firstly, in order to facilitate the reconstruction of a circular flow of material 17 from the joining points between the radial injection channels and the upper part of the head, it is of advantage to form a joining line that is as wide as possible between each radial injection channel and the upper part of the tube head in accordance with figure 10.--